



Caster Kit Installation Manual



1.0 Contents

The castor kit comes with four (4) castors and two (2) sets of sixteen (16) screws with lock washers and hex nuts. **Note: The longer set of screws are intended for Phothera 600-3D units with doors.**



Figure 1 Castor Kit



Figure 2 Castor

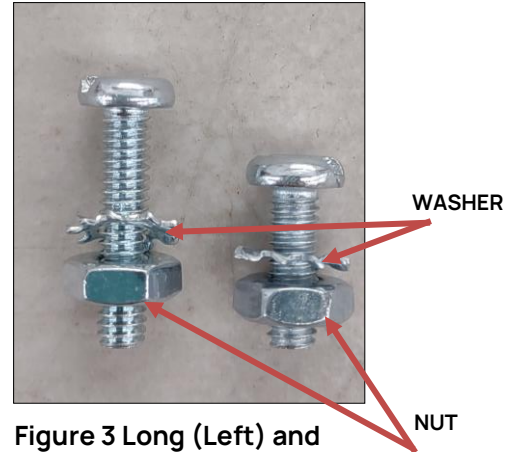


Figure 3 Long (Left) and Short (Right) screws with washer and nut.

2.0 Installation

- Step 1** Align the metal castor bracket with the foot of the Phothera 600 and Phothera 600-3D device.
- Step 2** Insert a screw through the Phothera 600 or Phothera 600-3D foot and then through the castor bracket.
Note: Ensure that the head of the screw is on the opposite side of the foot from the castor, with the nut, washer, and length of the screw on the same side as the castor.
- Step 3** While holding the head of the screw with a screwdriver, thread the washer, followed by the nut, onto the screw.
- Step 4** Repeat steps 1-3 with the remaining holes and castors.



Figure 4 Long Screw Installation, for Phothera 600-3D, with doors, with close up.

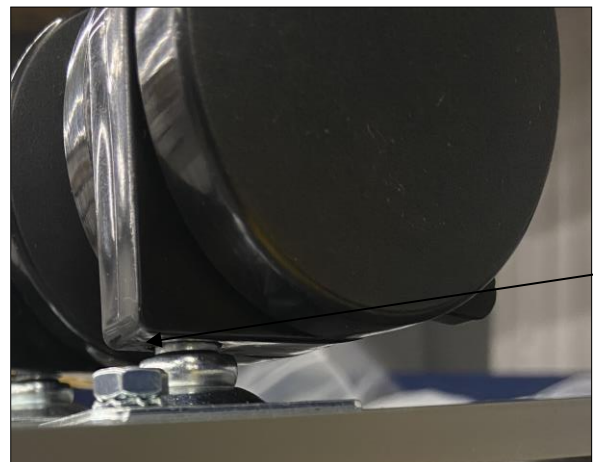


Figure 5 Short Screw Installation, for Phothera 600, without doors, with close up.